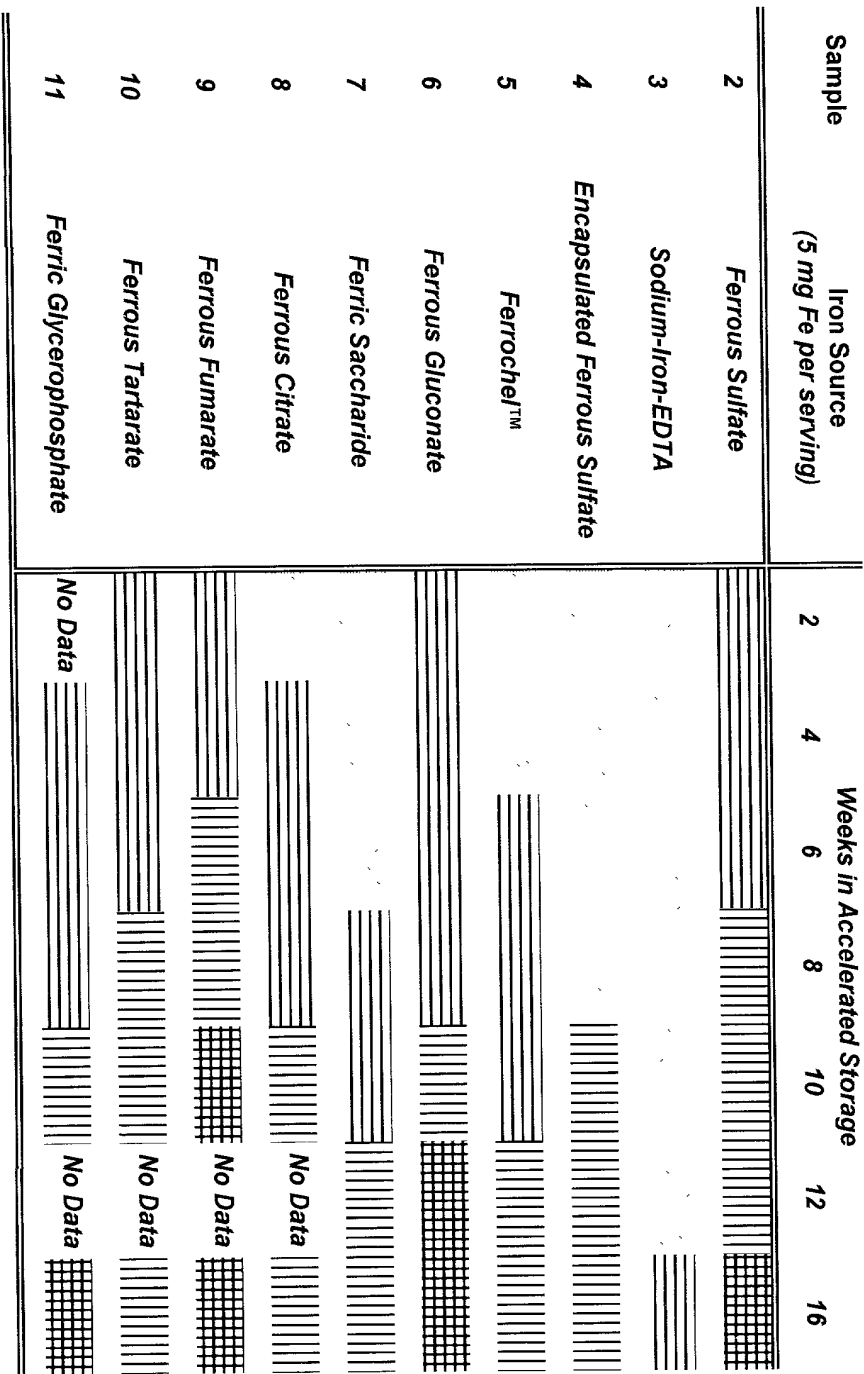


FIGURE



- Legend
- Taste comparable to iron-free control
 - Slight metallic taste, overall still acceptable
 - Moderate metallic taste and some oxidized flavor, overall no longer acceptable
 - Strong metallic taste and oxidized flavor, overall not acceptable